



# Corporate Catalogue



## VISION

To be the most admired Instant coffee manufacturing company from India.

## MISSION

To strive to continuously be the most reliable instant coffee manufacturer through stringent quality measures, knowledge application and to achieve customer delight by offering delectable experiences and develop satisfied customer base who are our partners in progress.

## TECHNOLOGY

The facility is equipped with the convergence of best-in-class process lines ensuring gentle handling of the product throughout the production. This includes high efficiency profile roasting, grinding, low cycle time extraction, efficient aroma recovery and gentle spray drying.

The plant is flexible and each process section is carefully designed to retain all the goodness of coffee while converting the solubles into an excellent instant brew.

Our knowledge together with customer interactions and feedback over years of experience resulted in ultimate know how on soluble coffee. Consistency in deliveries and personalized service further strengthened our relationships with our customers who are our partners in progress.

## INFRASTRUCTURE

- \* Well experienced technical and managerial team.
- \* State of the art facility to produce 6000 MT of coffee per annum.
- \* Facility / Product certifications: BRC, RA, FSSC 22K V5.1, FSSAI, Kosher, Halal, FDA, BIS.
- \* Integrated laboratory and testing facilities.





## SPRAY DRIED INSTANT COFFEE



Spray Dried Instant Coffee is produced using unique blend of carefully selected green coffee beans. These beans are roasted to the desired roasting parameters before extraction of clear liquid. The liquid is further processed to evaporate the water through various stages after removing all non soluble content and then sprayed into a tall tower to make soluble coffee powder.

The process is completely controlled to keep all the quality aroma volatiles intact in the final product and to guarantee refreshing taste in every sip.

### Applications

#### Beverages



#### Coffee Pre-mix



#### Liquid coffee



#### Dairy & Confectionary



### General Product Specifications:

Physical and Chemical Parameters	
Bulk Density (gm/cc)	0.250 to 0.300
Colour Range	Light Brown to very dark Brown
PH - Minimum	4.70
Sediments	Negligible
Fines - Maximum	25%
Metallic Admixture	Nil
Foreign Particle Admixture	Nil
Clarity	Fair to good
Moisture - Maximum	4.00%
Total Ash - Maximum	12.00%
Caffeine - Minimum	2.80%
Solubility in Hot Water (96°C +/- 2°C)	Dissolves readily in 30 seconds with moderate stirring
Solubility in Cold Water (16°C +/- 2°C)	Dissolves readily in 180 seconds with moderate stirring

Microbiological Parameters			Other Parameters		
Parameter	Unit	Limit	Parameter	Unit	Limit (Max)
Total Plate Count	cfu/g	< 500	Lead	ppm	1.000
Yeast & Mold Count	cfu/g	< 500	Arsenic	ppm	1.000
Salmonella	cfu/25g	Absent	Cadmium	ppm	0.050
E. coli	cfu/g	Absent	Mercury	ppm	0.020
S. aureus	cfu/g	Absent	Ochratoxin A	ppb	10
			Acrylamide	ppb	850

## Packaging & Loadability:

Bulk Packs		Private Label - Consumer Packs		
Jumbo Bags	Cartons	Cans	Doy Packs	Sachets / Sticks
				

Packaging	Primary Pack		Secondary Pack			Cntr Loadability (No of Cartons)		Cntr Loadability (Kgs)	
	Type	Qty (gms)	Type	No of Packs	Size in mm (lxbxh)	20'	40' HQ	20'	40' HQ
Bulk Packs	Poly Liner	400,000	Jumbo Bag	1	900x900x1200	20	44	8,000	17,600
	Poly Liner	25,000	Carton	1	380x450x525	319	749	7,975	18,725
Consumer Packs	Can	50		24	310x234x134	3,050	7,100	3,660	8,520
				48	462x310x134	1,710	3,550	4,104	8,520
		100		24	462x310x110	2,000	4,600	4,800	11,040
		200		12	408x308x131	1,630	4,250	3,912	10,200
	Doy Pack	100		30	530x270x180	1,200	2,500	3,600	7,500
		200		20	660x318x200	700	1,670	2,800	6,680
	Stick Pack	2		120x10	505x245x250	963	2,190	2,311	5,256
	Sachet	2		120x10	430x330x260	819	1,940	1,966	4,656
10		24x10		400x340x300	701	1,640	1,682	3,936	

**For Sales enquiries and further information please contact:**



## VAYHAN COFFEE LIMITED

**Corporate Office**  
#2-71/1, Kandlakoya  
Medchal-Malkajgiri  
Hyderabad-501 401  
Telangana, India.

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## AGGLOMERATED INSTANT COFFEE



Agglomerated Instant Coffee is produced using unique blend of carefully selected green coffee beans. These beans are roasted to the desired roasting parameters before extraction of clear liquid. The liquid is further processed to evaporate the water through various stages after removing all non soluble content and then sprayed into a tall tower to make soluble coffee powder. This powder is further processed with steam to form nice granules which will reduce fines in the product.

The process is completely controlled to keep all the quality aroma volatiles intact in the final product and to guarantee refreshing taste in every sip.

### Applications

#### Beverages



Agglomerated coffee is widely used to make black coffee, latte, mocha, cappuccino and various other types of coffee beverages. This coffee is very popular for its convenience and cost effective alternative to roast and ground coffee. VAYHAN can offer agglomerated coffee with strong granule structure and of course with the best aromatic profiles.

### General Product Specifications:

Physical and Chemical Parameters	
Bulk Density (gm/cc)	0.220 to 0.260
Colour Range	Light Brown to very Dark Brown
pH - Minimum	4.70
Sediments	Negligible
Fines - Maximum	25%
Metallic Admixture	Nil
Foreign Particle Admixture	Nil
Clarity	Fair to good
Moisture - Maximum	4.00%
Total Ash - Maximum	12.00%
Caffeine - Minimum	2.80%
Solubility in Hot Water (96°C +/- 2°C)	Dissolves readily in 30 seconds with moderate stirring
Solubility in Cold Water (16°C +/- 2°C)	Dissolves readily in 180 seconds with moderate stirring

Microbiological Parameters			Hygienic Parameters		
Parameters	Unit	Limit	Parameters (Max)	Units	Limit
Total Coli Form Count	mpn/g	< 40	Lead	ppm	1.000
Yeast & Mould Count	cfu/g	< 500	Arsenic	ppm	1.000
S. aureus	cfu/g	Absent	Cadmium	ppm	0.050
Total Plate Count	cfu/g	< 500	Mercury	ppm	0.020
			Aflatoxin (BI)	ppm	0.005
			Mould	cfu/gm	500

## Packaging & Loadability:

Bulk Packs	Private Label - Consumer Packs		
Cartons	Cans	Doy Packs	Sachets / Sticks
			

Packaging	Primary Pack		Secondary Pack			Cntr Loadability (No of Cartons)		Cntr Loadability (Kgs)	
	Type	Qty (gms)	Type	No of Packs	Size in mm (lxbxh)	20'	40' HQ	20'	40' HQ
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